



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

647.7712

Job Sheet 174077



Part No: 647.7712

Job Qty: 10 ea

Part Name: Strut Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/19/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A2 IPP REV:A NEW ISSUE 12-11-06 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		3/17/18	0.00	0.00	Start Up Machining-1		JB 18-03-26
100	Hardinge	10 pcs		3/19/18	0.00	0.95	Hardinge		JB 18-03-26
110	QC	10 pcs		3/19/18	0.00	0.00	QC2 Machining-1		JB 18-03-26
120	QC	10 pcs		3/19/18	0.00	0.00	QC8 Machining-1		JB 18-03-26
130	Packaging	10 pcs		3/19/18	0.00	0.00	Packaging3-1		JB 18-03-27
140	QC21-SA	10 Ea		3/19/18	0.00	0.00	QC21		EL

Part Op Descriptions: 100 - Machine as per folio FB148 FOLIO REV: _____ Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NR0.375	4130 Steel Round Bar .375"	.5000 ft (.05 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M4130NR0.375	1	20	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Strut Tube	0.580inches ± 0.030	0.610 0.550		
2	Strut Tube	0.375inches ± 0.010	0.385 0.365	Diameter	
3	Strut Tube	0.225inches + 0.005 - 0.001	0.230 0.224	Diameter	

Plex 3/9/18 3:53 PM Dart.Gagnon.Michelle



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Container No: S054793



Part: 647.7712

Job No: 174077

Serial No/Batch: S054793

Revision:

Inspector:

Date: 03/26/18